

# DYFENCO TECHNICAL DATA SHEET

# SAC0307 (Sn/0.3Ag/0.7Cu)

## **Lead Free Solder Bar**

#### **Application (1)**

SAC0307 lead-free solder bar is a high oxidation resistance solder bar designed by our company for normal operation (255~270°C), which can effectively improve the oxidation phenomenon caused by heating, and provide excellent soldering characteristics, and the electrical properties of the alloy, Tensile strength has no

**Recommended Operation Temperature** 255~270°C

#### Characteristic **(2)**

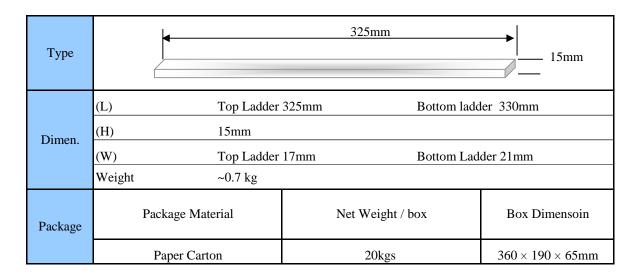
2.1 Alloy Compostition

Item	Specification						
	Composition(%)			Impurity (%)			
Standard	Sn	Ag	Cu	Pb	Sb	Zn	Fe
				< 0.03	< 0.1	< 0.001	< 0.02
	Bal.	0.3+/-0.1	0.7+/-0.2	As	Bi	Cd	Al
				< 0.03	< 0.1	< 0.002	< 0.001

### 2.2 Physical Characteristic

Alloy Composition	<b>Melting Point</b>	Specific Gravity
Sn/0.3Ag/0.7Cu	<b>217-227</b> ℃	7.3g/cm <sup>3</sup>

#### **(3)** 產品種類與重量



- (4) Recommendation It is recommended to add pure solder bars 0307CX (Sn/0.3Ag) to maintain the "copper" concentration in the tin molten. Our company provides valet alloy inspection services
- (5) **Storage** Keep in dark, cool place and keep away from the sun or fire place.
- (6) Validity 1 year in right storage

岱暉股份有限公司

DYFENCO International Co., Ltd.

http://www.dyfenco.com

No. 136, Silin Road, Yanchao Dist., Kaohsiung City, 82446 Taiwan

Tel +886-7-616 0317

Fax +886-7-616 1639